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(54) Title: IMPROVED PROCESS AND MATERIALS FOR COILING Z-FILTER MEDIA, AND/OR CLOSING FLUTES OF FILTER MEDIA; AND, PRODUCTS

(57) Abstract: Approaches to providing z-filter media constructions are provided. Preferred corrugated media, filter constructions having such corrugated media, and filter systems using such filter constructions are provided. Also, preferred methods of forming filter constructions are provided.